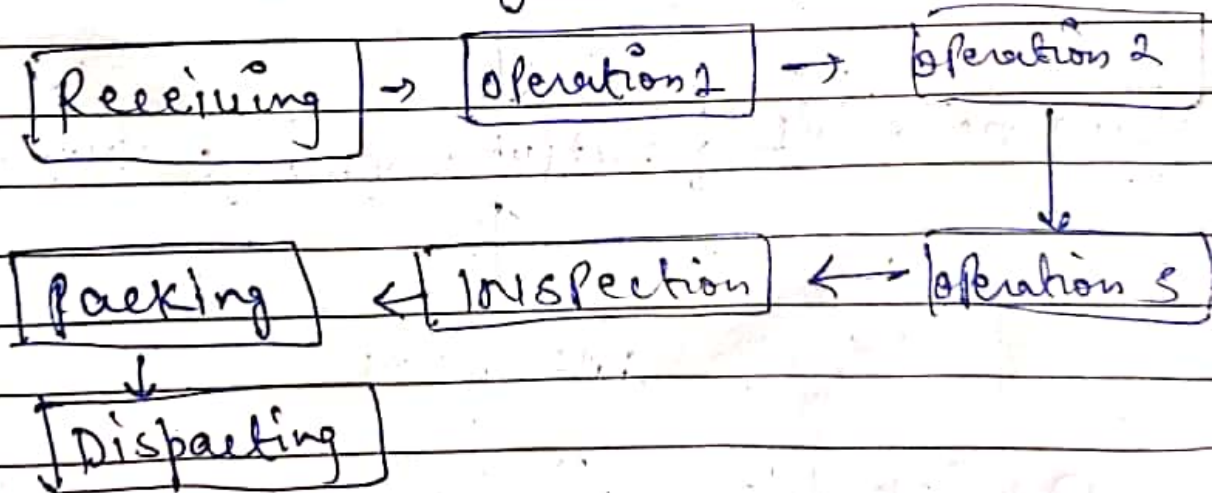


Ans 7

TYPES of PLANT LAYOUT

- Product layout
- Process layout
- Project layout
- Group layout

① Product layout - The layout in which equipment machines and materials are placed in the order in which they are used for producing the product is called product layout.



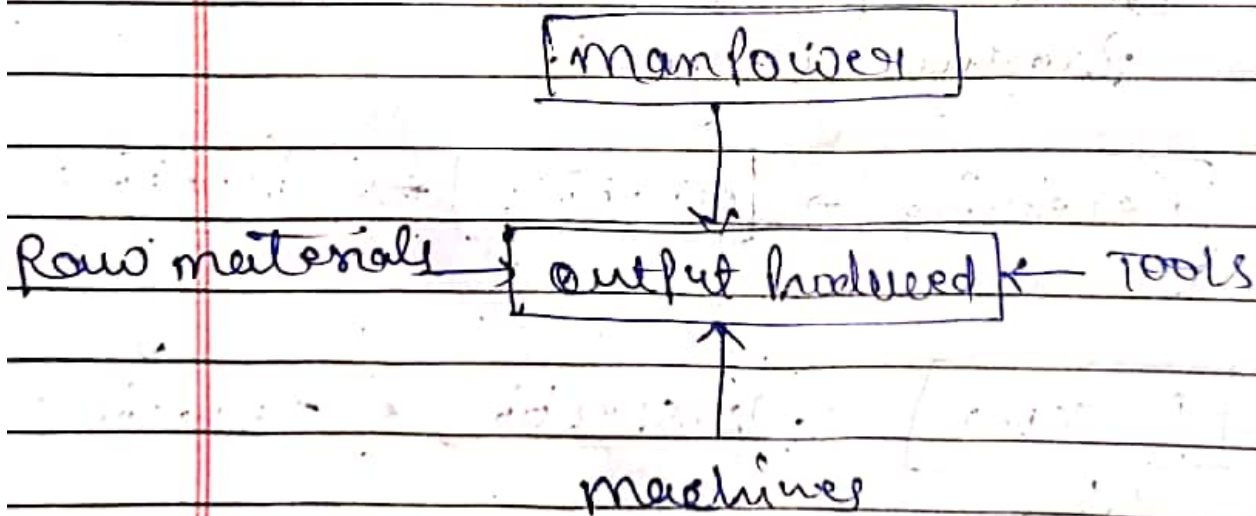
② Process layout - The layout in which all the equipment machines performing similar tasks are grouped together.

is called process layout.

Stores	Winding	Foundry
Receiving	Production Planning control	Disturb
milling	Welding	casting

(3) Project layout - The layout in which

production operation is performed in a fixed position is called project layout or fixed layout.



(4) Group layout - This layout is a combination of the layouts studied so far and is more commonly seen in industry today.