

Ans -> Process layout is designed for batch production. All machines of performing similar type of operation are grouped at one location in the process layout.

Examples are grouped in the shop will be desired in like groups.

Thus, in process layout the arrangement of facilities are grouped together according to their function. A typical process layout is shown in the following figure. The flow paths of material through the facilities from one functional area to another vary from product to product. Usually the paths are long and there will be possibility of back-

-tracking.

Process of layout is normally used when the production volume is not sufficient to justify a production layout. Typically job shops employ process layouts due to the variety of products manufactured and their low production volumes.

