

Ans 6

Difference b/w Mass Production and Batch Production.

- Batch production is production technique that produces multiple units in a series of steps. Units are moved from step to step together as a batch.
- Mass production is the continuous production of items in a series of steps such that all steps are performed concurrently.
- Batch production performs one step at a time on a multiple items. Mass production performs all steps concurrently.
- Batch production lends itself well to situation where batches.
- Mass production achieve a greater scale than batch production as all equipments can be used at all time.
In some cases

mass production is sophisticated enough to produce different items concurrently on the same line. For example apple juice and pineapple juice could be made on the same line at the same time for high volume production

Batch production vs Mass production

	Batch production	Mass Production
Definition	Producing multiple items one step at a time as a batch	Producing multiple items such as when the steps are performed concurrent

Responsibility of Production manager.

The responsibilities and duties of production manager

The responsibilities of production manager can be divided into those that primarily involve designing production system or subsystem and those that involve scheduling, operating and controlling the system

- 1 Product Design
- 2 Capacity Planning and Process Design
- 3 Facility location & layout
- 4 Job Design
- 5 Product Quality
- 6 coordinating Production Resources and Demand
- 7 Managing materials and inventories
- 8 scheduling Personnel, Equipment and work
- 9/ Work organization.