

## Ans 3 Advantages of process layout.

(1) Flexibility. it is more flexible when compared to a product layout.

(2) Lower investment.

(3) No stoppage of production.

(4) Scope for Expansion.

(5) Full utilization of equipments.

(6) Better supervision.

(7) Insufficient material handling.

(8) High space require.

# Fixed position layout

① Fixed position layout is one of the four basic layout types commonly discussed in operations management. In this layout, often associated with the assembly of products that are too large or fragile to effectively move to a location for completion, ~~the~~ ~~to~~

The transformed resources remain stationary while the transforming resources (staff, suppliers, and equipment, etc.) are brought to the site where the product will be assembled.