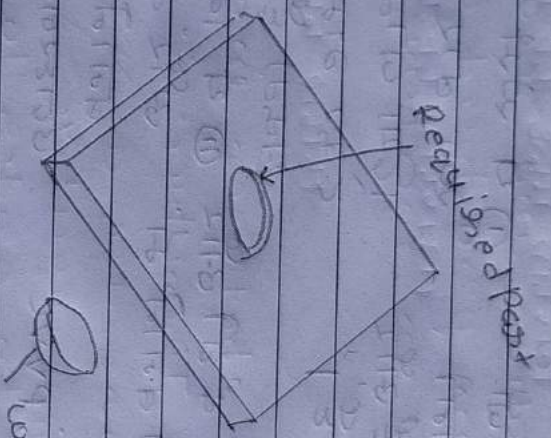


### Punching

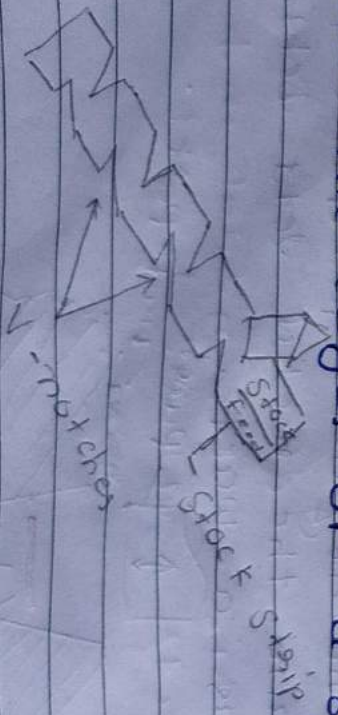
- It is the cutting operation with the help of which holes of various shapes are produced in the sheet metal.
- It is similar to blanking only the main difference is that the hole is the required product and the material punched out from the holes is considered as a waste.



① Punching (Piercing)

### Notching :-

- Similar to blanking however the full surface of punch does not cut the metal.
- In this operation the metal pieces are cut from the edges of a sheet.



② Notching