

Types of control Unit :-

① House Hold M/c Control :- Attachments of Machine Tool.

① Swivel around MPU (M/c control unit) - Directly arranged on Machine tool which can easily swivel around the operators.

② Post Program :-

It is the set up instruction which arranged all data of operations stop wise.

- Cutting tool path
- Spindle speed
- Feed Rate
- Changing in tool
- Callant on/off

Advantage of NC Systems :-

- * Easily control possible on cutting tool
- * It takes less production lead time.
- * Human reduce day
- * Maximum accuracy and production flexibility obtain.
- * Scraps also reduces in quantity
- * Productivity improve
- * Time reduces in inspection.
- * High Machining utility
- * Less tool cost obtain.