

3. Punching - Punching is a forming process that uses a punch press to force a tool called a punch, through the work-piece to create a hole via shearing.

Notching - Notching is a metal cutting process used on sheet metal or thin bar-stock sometimes on angle sections.

Blanking - Blanking is a metal fabricating process during which a metal work piece is removed from the primary metal.

Strip or sheet when it is punched. The material that is removed is the new metal workpiece.