

V. Servo - Control unit.  
vi. Display unit.

2. Machine tools that form parts by removing metal chips from a workpiece include lathes, shapers and planers, drilling machines, milling machines, grinding and powder saws. The cold forming of metal parts, such as cooking utensils, automobile bodies and similar items, is done on punch presses, while the hot forming of white-hot blanks into appropriately shaped dies is done on forging presses.