

2. CNC

1. Program feed directly into the computer by small keyboard similar to our traditional keyboard.

2. We can modify the program in the computer.

3. Can be changed.

4. Not remove the tape.
5. Cost is high.

DNC

1. Part program is feed to the machine through the main computer.

2. In order to modify the program single computer is used.

3. Large amount of part program is stored.

4. Feedback system.
5. Control more than 1000 cnc machine at a time.