

3. Advantages of process layout are -

- Flexibility. ~~It is~~
- Lower investment.
- No stoppage of production.
- Scope for expansion.
- Full utilization of equipment.
- Better supervision.
- High space requirement.

Disadvantages -

- Inefficient material handling.
- High space requirement.
- High investment in inventory.
- High supervision cost.
- Longer production time.
- Skilled labor required.