

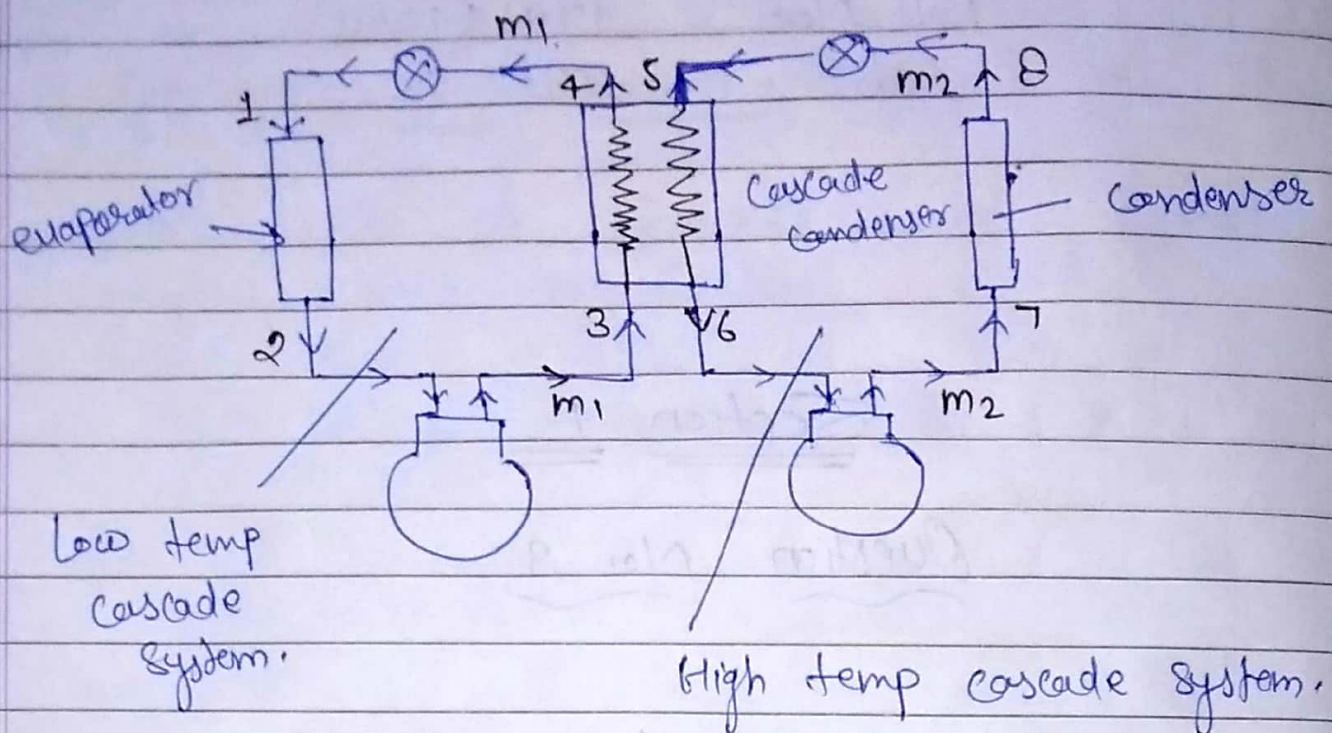
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## Section 4

### Question No. 3

#### Cascade refrigeration system:

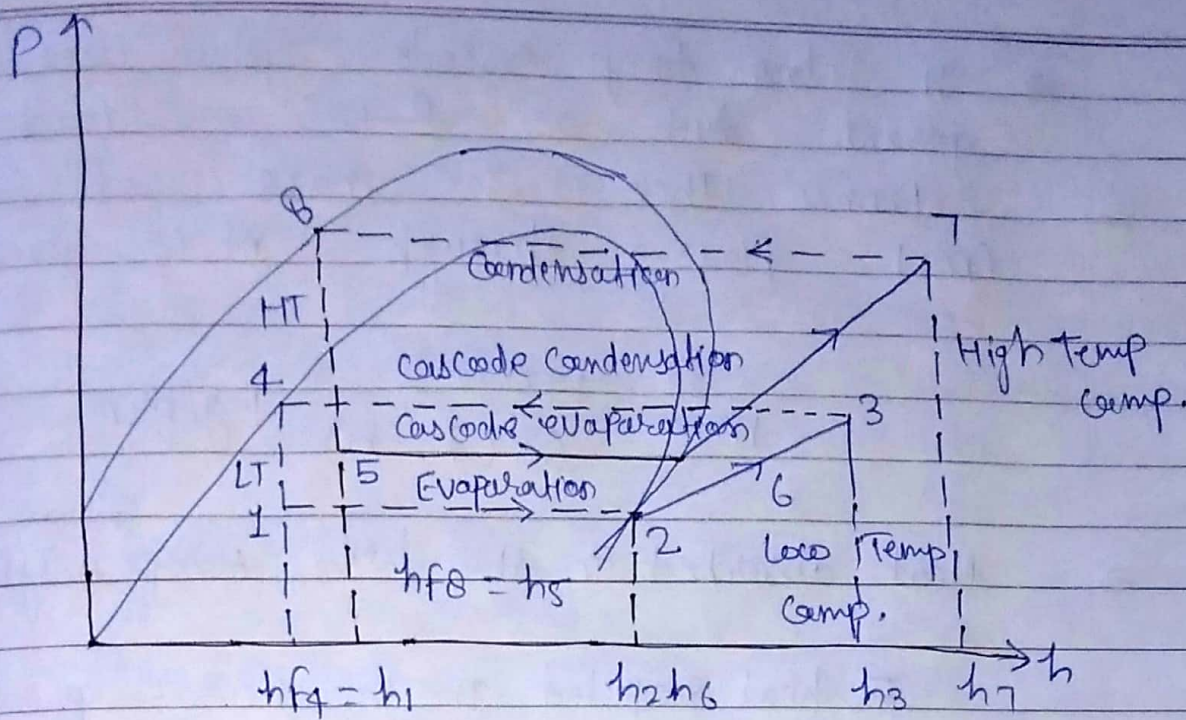
- The cascade refrigeration system consist of two or more vapour compression refrigeration system in series which used refrigerant with progressively lower boiling temps.
- A two stage cascade system using two refrigerants as shown in fig. 4 its corresponding P-h & T-S diagram are shown in fig.
- In cascade refrigeration system a cascade condenser serve as an evaporator for the high temp cascade system and as a condenser for the low temp cascade system.
- The only useful refrigeration effect is produced in the evaporator of the low temp cascade system.



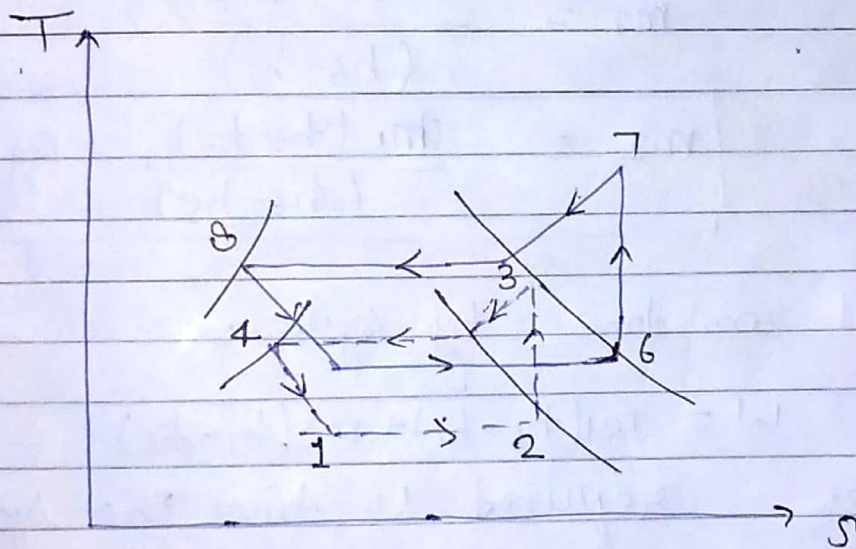
Low temp cascade compressor

High temp cascade compressor.

Schematic arrangement of a two stage cascade system.



P-h diagram.



T-s diagram

→ If low temp cascade system uses a refrigerant such as R-13 load of  $Q$  tonnes then the mass of refrigerant ( $m_1$ ) flowing through it is given by

$$m_1 = \frac{14000 Q}{60 (h_2 - h_1)} \text{ kg/min}$$

Heat absorbed in the high temp <sup>cascade</sup> system.

= heat rejected in the low temp cascade system

i.e.

$$m_2 (h_6 - h_5) = m_1 (h_3 - h_4)$$

$$m_2 = \frac{m_1 (h_3 - h_4)}{(h_6 - h_5)}$$

$$m_2 = \frac{m_1 (h_3 - h_4)}{(h_6 - h_5)} \text{ kg/min}$$

Total work done by system.

$$W = m_1 (h_3 - h_2) + m_2 (h_7 - h_6)$$

Power required to drive the system

$$P = \frac{m_1 (h_3 - h_2) + m_2 (h_7 - h_6)}{60} \text{ kW}$$

$$\text{Refrigeration effect} = \frac{14000 Q}{60} \text{ kJ/min}$$

$$\text{COP} = \frac{\text{Refrigerating effect}}{\text{Work done}} = \frac{14000 Q}{60 [m_1 (h_2 - h_1) + m_2 (h_7 - h_6)]}$$