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Step I: \rightarrow Thickness of cylinder wall:-
The cylinder wall is subjected to gas pressure and piston side thrust. There may be bending of the wall due to piston side thrust.

$$t = \frac{P_{max} D}{2\sigma} + K$$

Following empirical relations may also be used to find various thickness.

i) The thickness of cylinder wall

$$t = 0.045 D + 1.6 \text{ mm}$$

ii) Thickness of the grey lines = 0.030 to $0.035 D$

iii) Thickness of water jacket wall = $0.032 D + 1.6 \text{ mm}$

Step II: Cylinder Diameter or Bore and length:-

The input of a cylinder can be given as

$$IP = \frac{P_m L A_n}{60}$$

(3) output power can also be written in the term of brake power as

$$BP = \frac{2\pi NT}{60}$$

(4) Mechanical efficiency is given as,

$$\eta_m = \frac{\text{Brake Power (BP)}}{\text{Indicated Power (IP)}}$$

Step III Cylinder flange and studs:→

(1) Mathematically,

$$\pi/4 D^2 p_{man} = n_s \times \pi/4 d_c^2 \sigma_t$$

$$p_{man} D^2 = n_s d_c^2 \sigma_t$$

$$d_c = D \sqrt{\frac{p_{man}}{n_s \sigma_t}}$$

Step (IV) :- Cylinder Head:→

(1) The thickness of cylinder head may be obtained as,

$$t_h = 0.316 D \sqrt{\frac{p_{man}}{\sigma_c}}$$