



It can produce joints with deep penetration. Thick and both type of workpieces can be welded effectively.

about 15 mm length of the electrode is brought from the torch before striking the arc.

### TIG welding -

only one gas is used, which from plasma as well as shields.

It uses a non-constricted arc.

chance of tungsten inclusion and electrode contamination is less in TIG welding.

Temperature of the order about 4000° can be achieved.

Penetration obtained by TIG is not so deep.

## Soldering

Soldering is also used to join electrical components. The joint is not necessarily strong or structural, but electrically connects the part with conductive solder. In welding the two metals must be similar, for example copper cannot be welded to steel.

Brazing: The two metals by heating and melting a filler that bonds to the pieces of metal and joins them. The filler obviously must have a melting temperature below of the metal pieces.