

Types of welding distortion:

- (a) Longitudinal shrinkage that occurs parallel to the weld line
- (b) Transverse shrinkage that occurs perpendicular to the weld line
- (c) Angular shrinkage that consists of rotation around the weld line.

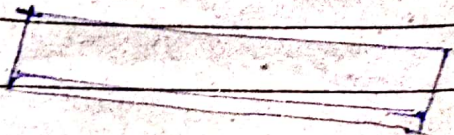
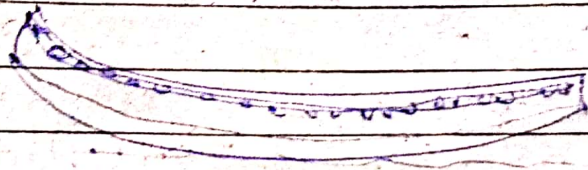
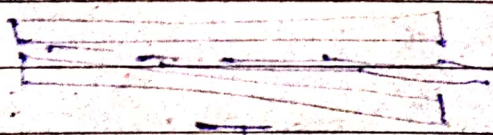


Plate PL

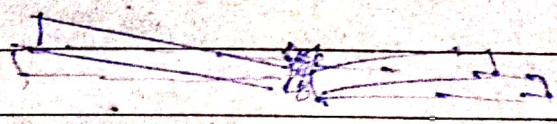


Longitudinal



Transverse

Gap



Angular