

Q-6 JIT is a Japanese production management philosophy which has been applied in practice since the early 1970s in many Japanese manufacturing organizations.

This approach was first developed in Japan by Toyota company that's why called the "Toyota manufacturing system."

Just in time emphasises waste reduction, total quality control and devotion to the customer.

One of the central ideas of this system is the elimination of waste from the manufacturing process. Its goal is to optimize processes and procedure by continuous purring manner the frame work is key.

This involved reducing waste and using materials and resources in the most efficient possible manner. The input of ~~set~~ sustained effort over a long period of time within the continuous improvement.

This is achieved by a focus a continuous stream of small improvements known in Japan as "Kaizen" and has been recognised as one of the most significant element of JIT philosophy.