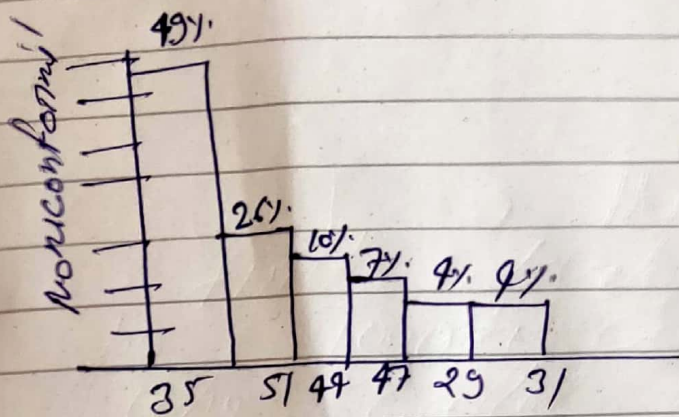


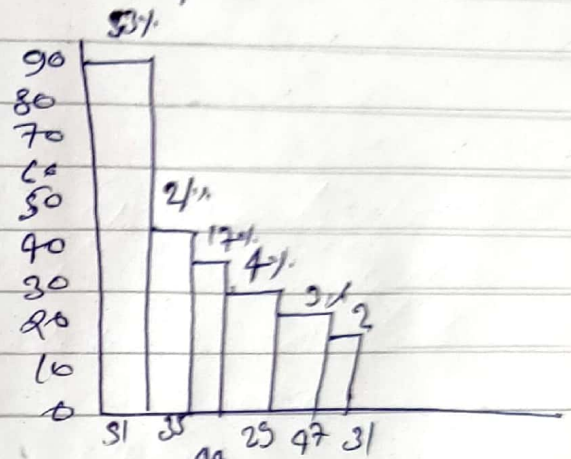
8-4

Any - 5) Pareto Analysis \Rightarrow

Altredo Parto conducted extensive studies of the distribution of ~~the~~ wealth in Europe.



Coating machine



Coating machine

machine 35 has the greatest number of nonconformities, but machine 51 has the greatest dollar value.

\rightarrow Pareto diagrams are used to identify the most important problem usually, 75% of the total result from 25% of the items.

\Rightarrow Construction of Pareto diagram is very simple -

① Determine the method of classifying the data by problem, cause, nonconformity, and so forth.

② Decide if dollars, cost, frequency or both are to be used to rank the characteristics.