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Ans 6 JIT  $\Rightarrow$  This approach was first developed in Japan by Toyota Company that's why called the Toyota manufacturing System -

$\rightarrow$  Just in time emphasise waste reduction, total Quality Control and devotion to the Customer

JIT production is defined as - philosophy that focuses attention on eliminating waste by purchasing on manufacturing just enough of the Right items in time.

- 1- waste of overproduction
- 2- waste of waiting
- 3- waste of Transportation
- 4- waste of Processing Itself
- 5- waste of stocks
- 6- waste of motion
- 7- waste of making Rejective Products.