

# Design of Steel Structure

NCE 701.

Solution: First sessional examination.

Q1.

a) Pitch: It is the centre to centre distance between two bolts along the direction of bolting.



Minimum pitch value =  $2.5d$ .

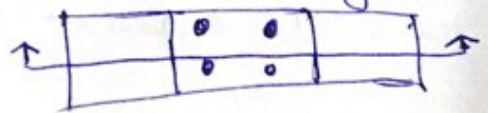
Maximum  $\rightarrow 16t$  (for tension)

$12t$  (for compression)

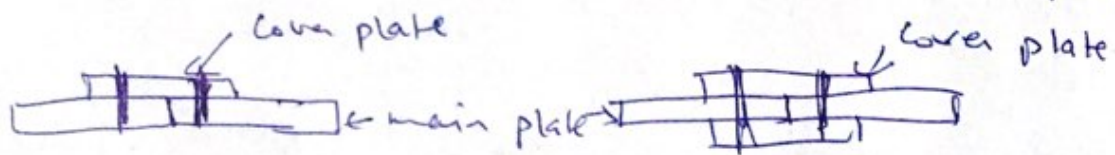
b) Dead load: As per IS 800:2007 the dead load of the structure is the weight of the structure which can be calculated by multiplying density to volume of member.

c) Types of Bolt joint: Different types of bolted joint are as follows.

① Lap joint: when two plates are kept over on over another with desired overlap length.



b) Butt joint: when two ~~butts~~ plates are joined together keeping head to head. It is further covered with cover plates and plates are joined.



Single cover  
butt joint

Double cover  
butt joint.

d) Method of Inspection of weld:

1) By use of Dye: Dye is penetrated and then sucked through a suction. The total volume of dye gives the depth of crack or pore defect.

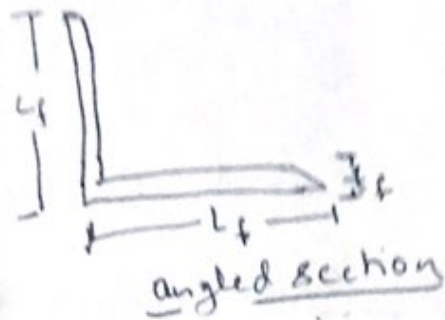
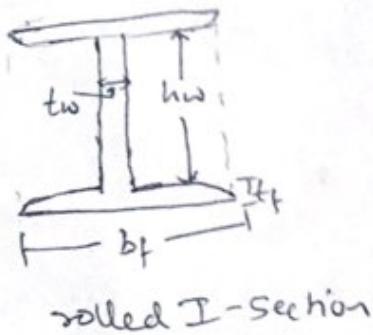
2) By use of ultrasonic wave: The speed of sound in any medium is constant if there is any hole or pore the speed of ultrasound wave will vary.

3) By use of Magnetic filler: Iron filings are spread over the plate and magnetic flux is generated and pattern of flux shows defects.

4) By use of electric resistance:

We know  $R = \rho l/A$  and hence where ever there is difference of  $A$  the resistance varies.

e)



### Section B

a) Advantages of steel structure are as follows.

- 1) steel have high strength per unit weight as compared to conventional materials
- 2) steel being ductile gives visible evidence of upan deformation if any
- 3) They are very tough
- 4) They are very easy to be transported
- 5) They have very high durability
- 6) The properties do not change with time
- 7) alterations is very much possible
- 8) Rate of erection is very high
- 9) Very high scrap value
- 10) They are recyclable.

## Disadvantages

- 1) Subjected to corrosion.
- 2) Need fire proof treatment
- 3) Fatigue due stress reversal and varying forces

4) ~~4)~~

## b) Stress strain diagram of SS

OAB → Zone of proportionality  
obey's hooker law

A → limit of proportionality.  
linear variation ceases.

B → Elastic limit  
maximum stress upto which  
member regains its shape.

C → upper yield point

stress further which no stress is  
applied but strain comes. it appears it rate of loading  
is high.

c → lower yield point

it appears if rate of loading is slow.

CD → plastic yielding

no change in stress but continuous straining.

DE → Zone of strain hardening

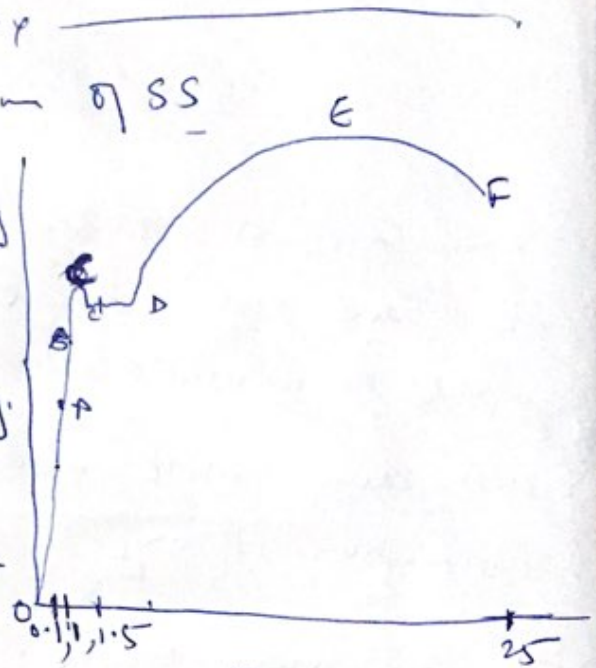
zone where any further increase in stress strain increases

E → Ultimate strength → maximum stress which can  
a member resist. slope is 4%  
of young's modulus

EF → Zone of necking. ductile behaviour results in reduction  
of cross-sectional area

F → fracture.

finally the structure breaks



c) Major composition of structural steel are as follows, as per IS 2062

Carbon (C) - (0.2 - 0.23)%

Manganese (Mn) - (1.5)%

Sulphur (S) - (0.4 - 0.5)%

Phosphorus (P) ~~(0.4 - 0.5)%~~ (0.4 to 0.5)%

Silicon (Si) - 0.4%

	C	Mn	S	P	Si	Carbon equivalent
Fe 410A	0.23	1.5	0.5	0.5	0.4	SIC 0.42
Fe 410E	0.22	1.5	0.45	0.45	0.4	SIC 0.41
Fe 410C	0.20	1.5	0.40	0.4	0.4	K 0.39

SIC - semi killed

K - killed.

d) dia of bolt  $\rightarrow$  20mm

Grade - 4.6

$t_p \rightarrow$  12mm Fe 410.

To know strength of Bolt we will check

mind { shear strength of bolt  
bearing strength of bolt

① Lap joint.

a) shear strength

$$V_{ds} = \frac{f_y \cdot A_n}{\sqrt{3} \gamma_{mb}} = \frac{410 \times 0.78 \times 245}{\sqrt{3} \times 1.25 \times 4} = 45.26 \text{ kN}$$

203  
Bearing strength  $2.5 k_b d t f_y$

$$k_b \geq \min \begin{cases} \frac{f_{ub}}{f_y} = \frac{400}{410} = 0.97 \\ \frac{e}{3d_0} = 0.5 \\ \frac{p}{3d_0} = 0.5 \end{cases}$$

$$f_y = \min \begin{cases} f_{ub} \\ f_y \end{cases}$$

$$\therefore V_{db} = \frac{2.5 \times 0.5 \times 20 \times 12 \times 400}{1.45}$$

$$= 96 \text{ kN}$$

$$\text{Strength min} \begin{cases} 45.26 \text{ kN} \\ 96 \text{ kN} \end{cases}$$

$$\boxed{\text{Ans } 45.26 \text{ kN}}$$

b) Double cover butt joint same cover  
since it is in double cover it will have  
double shear

$$V_{ds} = 2 \times V_{ds} \text{ single bolt} \\ = 2 \times 45.26 = 90.52 \text{ kN}$$

Bearing strength remains same

$$V_{db} = \frac{2.5 k_b d t f_y}{1.45} \\ = \frac{2.5 \times 0.5 \times 12 \times 400}{1.45} \\ = 96 \text{ kN}$$

$$f_y \text{ min} \begin{cases} 16 \\ 12 \end{cases}$$

$$f_u = \min \begin{cases} 410 \\ 400 \end{cases}$$

$$k_b \text{ min} \begin{cases} 0.97 \\ 0.5 \\ 0.5 \end{cases}$$

## Section C

Q3) Joint DC

a)  $t_p = 6 \text{ mm}$

$$t_c = 4 \text{ mm}$$

$$\phi M20 : d = 20 \text{ mm}$$

$$d_o = 22 \text{ mm}$$

$$A_n = 245 \text{ mm}^2$$

$$f_y = 410 \Rightarrow f_u = 410, f_y = 250 \text{ N/mm}^2$$

$$p = 60 \text{ mm}$$

load by joint

min of ① Shear ② Bearing ③ Tension of plate

① Shear .

$$\begin{aligned} V_{Ls} &= 2 \times \frac{f_u \times A_n}{\sqrt{3} \times 1.25} \\ &= \frac{2 \times 410 \times 245 \times 0.78}{\sqrt{3} \times 1.25} \\ &= 90.52 \text{ kN} \end{aligned}$$

② Bearing .  $\frac{2.5 \times k_s \times d \times t \times f_u}{4 \times 1.25}$

$$\begin{aligned} &= \frac{2.5 \times 0.5 \times 20 \times 6 \times 410}{1.25} \\ &= 48 \text{ kN} \end{aligned}$$

$$f_{u \text{ min}} \begin{cases} 410 \\ 470 \end{cases}$$

$$t = \text{min} \begin{cases} 6 \\ 1+4 \end{cases}$$

$$k_s \text{ min} \begin{cases} 1 \\ 0.7 \\ .5 \\ .52 \end{cases}$$

③ Tension in plate

$$T = \frac{0.5 f_u (p - d_o) t}{1.25} = \frac{0.5 (60 - 20) 6 \times 410}{1.25} = 171.8 \text{ kN}$$

$$\therefore \text{Strength} = 48 \text{ kN}$$

$$\begin{aligned} b) \quad t_1 &= 410 & \gamma_{us} &= 1.25 \\ t_{15} &= 400 & \gamma_{u1} &= 1.25 \\ A_{15} &= 245 \text{ mm}^2 \end{aligned}$$

d = 22

Let us provide Δ (B)

$$V_{ds} = \frac{2 \times A_{ub} \times t_1}{\sqrt{3} \gamma_{mb}} = \frac{2 \times 400 \times 245}{\sqrt{3} \times 1.25} = 30.52 \text{ kN}$$

$$\begin{aligned} V_{db} &= \frac{2.5 k_s d t_1}{\gamma_{mb}} \\ &= \frac{2.5 \times 50 \times 20 \times 10 \times 400}{1.25} \\ &= 80 \text{ kN} \end{aligned}$$

$$\text{no. of bolts} = \frac{450}{80} = 5.625 \approx 6 \text{ bolts}$$

now  $\Rightarrow$   $t_c \nless 5/8 t$

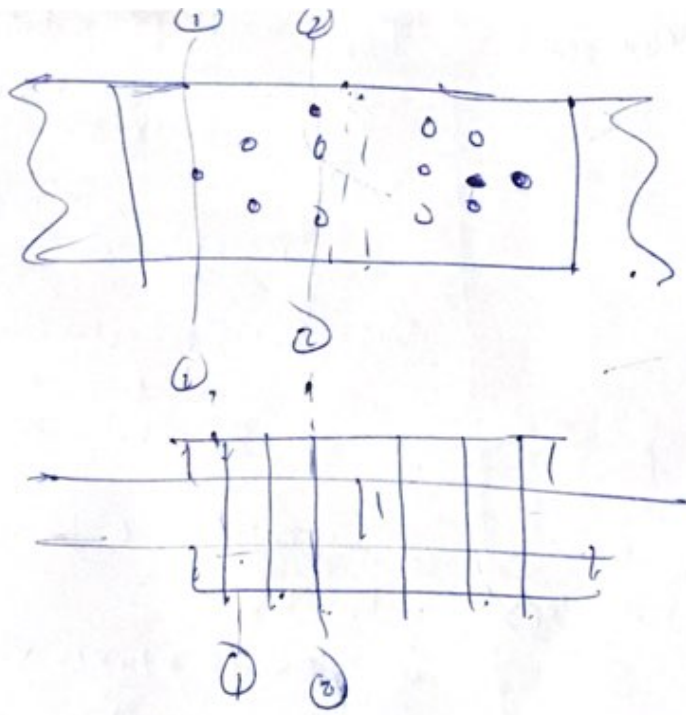
$$t_p = \frac{5}{8} \times 10 = 6.25 \text{ mm} = 8 \text{ mm}$$

8 mm DCP -

$$\text{for plain} \quad T_{ud1} = 0.5 \frac{f_y}{\gamma_{m1}} (b - n d_n) t = 0.5 \times \frac{410}{1.25} (200 - 22) \times 10 = 125.76 \text{ kN}$$

$$\text{for CP} \quad T_{ud2} = 0.5 \frac{f_y}{\gamma_{m1}} (b - n d_n) t = 0.5 \times \frac{410}{1.25} (200 - 3 \times 22) \times 10 = 652.76 \text{ kN}$$





bolt arrangement

$$\text{Q4) a) } f_u = 410$$

$$f_{u2} = 410$$

$$A_{ns} = 157 \text{ mm}^2 \quad f_y = 250 \text{ mm}$$

ISA 150 x 110 x 12

$$\text{Load} = 140 \text{ kN}$$

$$F_L = 1.5 \times 140$$

$$= 210 \text{ kN}$$

$$V_{ds} = \frac{f_u A_{ns}}{\sqrt{3} \gamma_{ms}} = \frac{410 \times 157}{\sqrt{3} \times 1.25}$$

$$= 29 \text{ kN}$$

$$n = \frac{210}{29} = 7.24 \approx 8 \text{ bolts}$$

Use as now take  $p = 50 \text{ mm}$

$$e = 40 \text{ mm}$$

$$V_{ds} = \frac{2.5 \times k_p \times p \times t \times f_y}{\gamma_{mf}}$$

$$\text{b) } f_u = 410 \quad f_{u2} = 410 \quad A_{ns} = 245$$

$$p = 22 \quad e = 20 \quad \gamma_{ms} = 1.25$$

$$\gamma_{m1} = 1.25$$

$$\text{now } t_{p1} = 18 \quad t_{p2} = 10$$

$$\text{packing plate } t_{pp} = 8 \text{ mm}$$

$$t_{cp} = 8 \text{ mm}$$

$$\text{packing factor } \beta = (1 - 0.0125 t_{pp})$$

$$= 1 - 0.0125 \times 8$$

$$= 0.9$$

$$V_{ds} = 2 \frac{f_u A_{ns} \times \beta}{\sqrt{3} \gamma_{ms}}$$

$$= \frac{2 \times 410 \times 245 \times 0.9}{\sqrt{3} \times 1.25} = 81.47 \text{ kN}$$

$$\frac{500}{81.47} = n = 6.12 \approx 8$$